

Date: Wednesday, 1/23/2008 11:36:55 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPRING		
Job Number	: 36922		Part Number	: D2373		
Estimate Number	: 12151		Drawing Number	: D2373 REV A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 1/23/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 26458		Due Date	: 2/28/2008		
Written By	:		Qty:	10	Um:	Each
Checked & Approved By	:		<i>10/08/01/23</i>			
Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MSS025	Spring Steel 0.025 thick	
		Comment: Qty.: 0.2407 f(s)/Unit Total : 2.4066 f(s) Spring Steel 0.025 thick Material : Spring Steel, 0.025" thick Batch <i>M106969</i>	<i>10 X 2.75"</i> <i>x10</i> <i>ml08/05/01</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut blanks: 2.75: long x 0.375" wide Drill hole as per Dwg D2373 Deburr Form as per Dwg D2373	<i>x10</i> <i>ml08/05/01</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>Sodas 2 (10)</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>L85/5</i> <i>10</i>	
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<i>08/05/06ff</i>
	Job Completion		
			<i>MF 08-05-05</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2373 PAR #: N/A Fault Category: Prod/Fab ass ^{met 45nd} NCR: Yes No DQA: D Date: 08/05/02
 QA: N/C Closed: D Date: 08/05/02

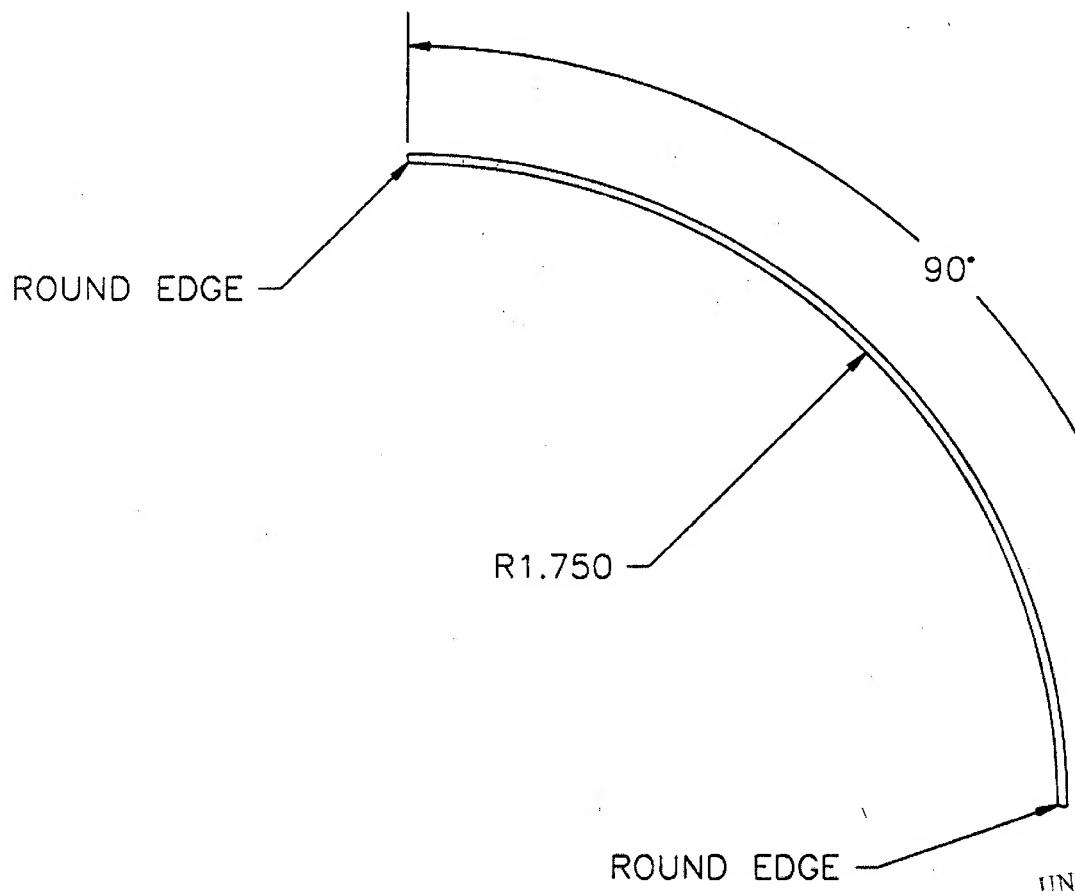
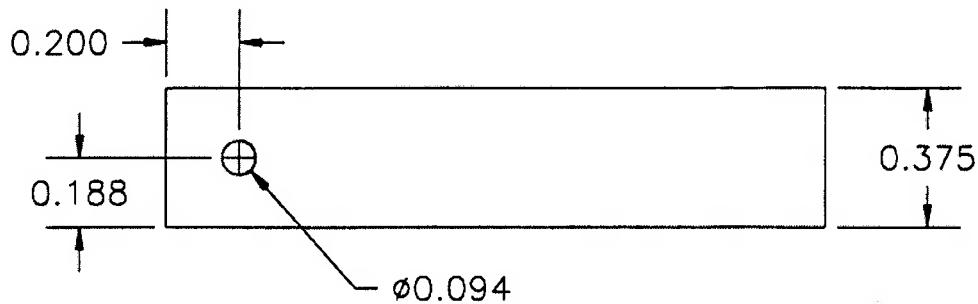
NCR: <u>36922</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/05/01</u>	<u>2</u>	<u>Scrap 2 pieces hole was off RC Poor craftsmanship</u>	<u>D</u> <u>Initial</u>	<u>Scrap 2 pieces and replace by new one B# <u>M106969</u> Qty <u>42</u></u>	<u>N/A</u> <u>08/05/01</u>	<u>D</u>	<u>D</u> <u>08/05/02</u>	<u>C</u> <u>08/05/02</u>

NOTE: Date & initial all entries



10 COPY/50
DRAFT

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>DP</i>	DRAWING NO. D2373
DATE 95.02.23		TITLE SPRING
		REV. A SHEET 1 OF 1 SCALE 2:1



MATERIAL: SPRING STEEL 0.025 THICK